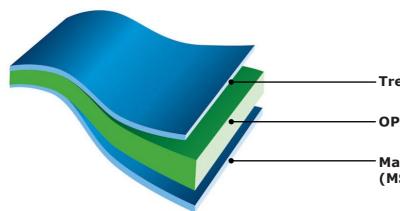


MSS

BoPP matt film, one side wide heat seal range, treated



Treated heat sealable layer

OPP core

Matt low temperature heat sealable layer (MST=100°C)

PROPERTIES

- One side matt silk appearance, other side glossy
- Non treated early heat sealing layer (MST=100°C)
- Heat sealable on both sides
- Glossy side treated for printing/lamination
- Good antistatic and slip properties

TYPICAL APPLICATIONS

- Paper look lamination
- Rotogravure and flexographic reverse printing
- HFFS and VFFS packaging
- General wrapping

ROLL SIZE AVAILABILITY*

Film	Standard Length (m)	4x ** (m)	7x (m)
MSS 20	3,200	12,800	22,400
Outside diameter – core 76 mm	305 mm	588 mm	
Outside diameter - core 152 mm	337 mm	605 mm	783 mm

^{*}Regional availability of roll sizes (multiples of standard length)-please refer to the corresponding Sales Representative

^{**}Length rolls on 152 mm cores will be produced with reduced length in Europe to maintain roll diameters below 600 mm



Properties	Method	Unit	Ref.	Typical values
Nominal thickness		μm		20
Unit weight	Internal method	g/m²		18.0
Yield		m²/kg		55.6
Tensile strength	ACTM DOO2	N/mm²	MD TD	150 300
Elongation at break	ASTM D882	%	MD TD	160 50
Haze	ASTM D1003	%		65
Gloss (45°)	ASTM D2457	Gloss Unit		12 (matt side) 55 (gloss side)
Dynamic cof	ASTM D1894		NT/NT	0.30
Thermal shrinkage	OPMA TC4(a)	%	MD TD	6.0 3.0
Heat seal range	Internal method	°C	NIT/NIT	100÷140 (matt side) 120÷140 (gloss side)
Seal strength	Internal method 130°C ;0.5 s	g/cm	NT/NT	300
Treatment level	ASTM D2578	mN/m		38
Water vapour permeability	ASTM F1249 (38°C - 90% RH)	g/m²/d		7.0

Tolerance						
	≤ 1.000 kg	± 20%				
Weight	1.001-10.000 kg	± 10%				
	> 10.000 kg	± 5%				

STORAGE, HANDLING AND APPLICATION

MSS does not require special storage conditions. A storage temperature below 30°C is recommended in order to minimise the deterioration of the film properties in general. It is advisable to turn over the inventory according to the delivery date (first in-first out). The film should be conditioned in the operating environment at least for 24 hours before processing. MSS is suitable for use up to 6 months from the date of production.

INDICATION OF SURFACE TREATMENT

MSS is usually supplied with treatment on the outside surface (TO).

MSS can be supplied with treatment on the inside surface (TI). This must be agreed with our sales representative before processing the order.

FOOD CONTACT

MSS complies with EC and FDA regulations. Specific documents and MSDS are available on request.

The property values represented in the table do not constitute product specifications, but represent the average or typical values. Use of this information is limited to the specific recipient. While the information is accurate to the best of our knowledge as of the date compiled, it is limited to the information as specified. No representation or warranty, expressed or implied, is made regarding the information, or its completeness or fitness to a particular use. The user is solely responsible for all determinations regarding use and we disclaim liability for any loss or damage that may occur from the use of this information. Ti does not guarantee the typical (or other) values.