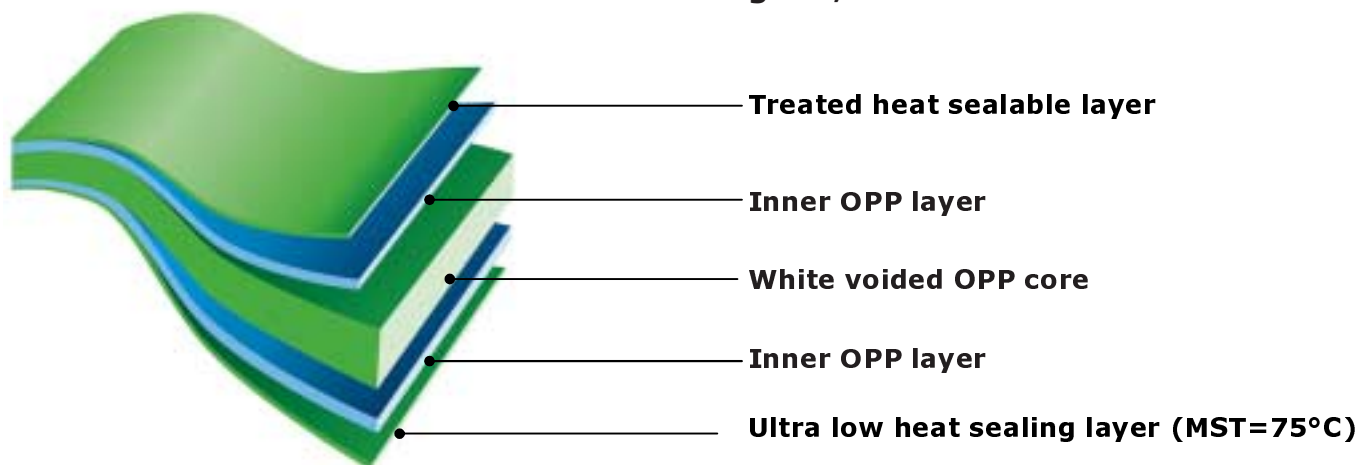




EXS

BoPP white voided film, one side ultra wide heat seal range, both sides high gloss, treated



PROPERTIES

- Non treated ultra low heat sealing layer (MST=75°C)
- White pearlescent high gloss appearance on both sides
- Reduced "show-through"
- High yield
- Good light protection
- Heat sealable on both sides
- VFFS packaging

TYPICAL APPLICATIONS

- Very high packaging speed on HFFS packaging machines
- Rotogravure and flexographic printing
- Lamination
- Single web structure

ROLL SIZE AVAILABILITY*

Film	Standard Length (m)	4x ** (m)	7x (m)
EXS 28	2,250	9,000	15,750
EXS 35	1,800	7,200	12,600
EXS 40	1,550	6,200	10,850
Outside diameter - core 76 mm	305 mm	588 mm	
Outside diameter - core 152 mm	337 mm	605 mm	783 mm

*Regional availability of roll sizes (multiples of standard length)-please refer to the corresponding Sales Representative

**Length rolls on 152 mm cores will be produced with reduced length in Europe to maintain roll diameters below 600 mm

Properties	Method	Unit	Ref.	Typical values		
Nominal thickness	Internal method	µm		28	35	40
Unit weight		g/m ²		20.8	26.0	29.5
Yield		m ² /kg		48.1	38.5	33.9
Tensile strength	ASTM D882	N/mm ²	MD TD	100 200		
Elongation at break		%	MD TD	130 45		
Light transmission	ASTM D1003	%		31	26	23
Gloss (45°)	ASTM D2457	Gloss Unit		85		
Dynamic cof	ASTM D1894		NT/NT	0.25		
Thermal shrinkage	OPMA TC4(a)	%	MD TD	6.0 4.0		
Heat seal range	Internal method	°C	NT/NT	75÷140		
Seal strength	Internal method 130°C ;0.5 s	g/cm		200		
Treatment level	ASTM D2578	mN/m		38		
Water vapour permeability	ASTM F1249 (38°C - 90% RH)	g/m ² /d		7.0	5.5	4.8

Tolerance		
Weight	≤ 1.000 kg	± 20%
	1.001-10.000 kg	± 10%
	> 10.000 kg	± 5%

STORAGE, HANDLING AND APPLICATION

EXS does not require special storage conditions. A storage temperature below 30°C is recommended in order to minimise the deterioration of the film properties in general. It is advisable to turn over the inventory according to the delivery date (first in-first out). The film should be conditioned in the operating environment at least for 24 hours before processing. EXS is suitable for use up to 6 months from the date of production.

INDICATION OF SURFACE TREATMENT

EXS is usually supplied with treatment on the outside surface (TO).
EXS can be supplied with treatment on the inside surface (TI). This must be agreed with our sales representative before processing the order.

FOOD CONTACT

EXS complies with EC and FDA regulations. Specific documents and MSDS are available on request.

The property values represented in the table do not constitute product specifications, but represent the average or typical values. Use of this information is limited to the specific recipient. While the information is accurate to the best of our knowledge as of the date compiled, it is limited to the information as specified. No representation or warranty, expressed or implied, is made regarding the information, or its completeness or fitness to a particular use. The user is solely responsible for all determinations regarding use and we disclaim liability for any loss or damage that may occur from the use of this information. Ti does not guarantee the typical (or other) values.